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WUXI ANBER MACHINE CO., LTD. / 无锡安博尔机械有限公司

BUILDING MESH MACHINE

墙体网机

 无锡安博尔机械有限公司
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Company Profile

Wuxi Anber machine was started in Wuxi, and then we buy the land in Kunshan city, which is nearer to Shanghai Hongqiao airoirt. Our factory occupies about 20000 sqm, building area 14000 sqm, and the government has permitted another 670000 sqm for the new project that cooperate with the university and the government. We have more than 30 sets of processing machine. We have designed angle bead machine, rib lath machine, high speed expanded metal mesh machine, brickwork reinforcing mesh machine, metal lath machine, hi-rib lath machine, etc. The machines are all low in price and maintainance, high in quality and performance. Each kind of machine, we have high speed and lower speed machine for customer to choose.

We also have rich experience in producing the wire mesh and fence products, such as expanded metal mesh, angle bead, plaster stop, etc. Our compamy was named "AAA" factory by our National Industrial Authority.

We hope to have chance to establish good business relationship with all the friends who are interested in our products. We will expect your visit to our factory.

公司简介

安博尔机械位于风景秀丽的淀山湖畔——江苏省昆山市。公司占地面积20000平方米，建筑面积14000平方米，并在锦溪工业区内又继续落实出让工业用地100亩，计划下一步开拓发展。公司拥有机械精加工设备30余台，配套齐全。钢板网及各种墙体建筑附件生产设备53台（套），开发了高速钢板网机，高速砖带网机，高速焊网机，高速冲床，高速护角网机，高速快易收口网机等国内顶尖技术的设备，提高了整体建筑设备和产品的生产能力。从立柱到墙板、楼板及龙骨类等近百种建筑材料。年生产各种建筑模网达3000万平方米，建筑龙骨附件可达6000万米，生产能力可实现年产值3亿元。

公司主要产品有：

护角网机：有高速和低速两种，适应客户不同的需求，经过多年的更新换代，现在我公司生产的护角网机通过换冲模和成型模也可以用于生产停止抹灰网、伸缩缝和门楣网等。

砖带网机：有冲网型和滚切拉伸两种方式，前一种更经济实惠，后一种产能更高并可以生产批汤网和砖带网两种产品。

停止抹灰网机：可生产不同抹灰厚度的停止抹灰网批汤网机；滚切拉伸型，常见宽度有700mm，686mm，600mm模板网机；有高速和低速两种极板网生产设备等这类设备及产品现在国际市场上得到了广泛的应用，不仅能提高产品的利用率，节省人工，并且使用寿命长。

公司在2015年通过了ISO9001:2008国际质量管理体系认证，并设有昆山市级企业技术中心，近六年来一直与上海同济大学、扬州大学等高校及科研所建立协作关系，走产、学、研联合开发之路。经公司技术团队联合攻关，自主创新研发了国家技术专利100多项，申报发明专利60多项，并应用专利技术开发了全自动墙板成套生产线，全自动楼板成套生产线。其中，全自动墙板成套生产线在2014年被认定为“国家级高新技术产品”；全自动楼板被认定为“省级高新技术产品”及“建设工程推荐产品”，标准号GB50010-2012，该产品产业化项目被国家科技部认定为“科技型中心企业科技创新基金”立项支持项目。同年公司被认定为“江苏省科技型中小企业”“苏州市高新技术企业”。





营业执照 / Business certificate



CE证书 / CE certificate



护角网机专利
Patent of angle bead machine



批荡砖带一体机专利
Patent of metal lath and brickwork mesh machine



砖带网机专利
Patent of brickwork mesh machine

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高速模板网生产线

High Speed Rib Lath Production Line



PRODUCTION FLOW

The rib lath production line first uses the coiling intermittent mechanism to control the decoiler to actively release the galvanized sheet coil material. After the sheet material passes through the coiling intermittent mechanism, it enters the feeding part. The feeder sends the raw material into the expanded machine and enters the punching link. The expanded machine transmits the power to the crankshaft through the motor belt drive, and then drives the die to make up and down high-speed punching shear movement, and the galvanized sheet is punched and cut out the required incision. And part of the crankshaft signal is sent to the servo motor, which pushes the feeder forward. In addition to the need to manually feed the sheet material into the feeder, expanded machine and roll forming machine when starting work, all actions are automatically completed once the normal operation. This production line is suitable for the automatic continuous production of rib lath. Its main features are high degree of automation, high precision, safe and reliable operation, and greatly improve the production efficiency.

生产流程

本生产线首先利用开料间歇机构控制开料机将镀锌板卷料主动放出，板料通过开料间歇机构后，进入送料机构，有送料机构将原材料送入冲网机，进入冲网环节，冲网机通过电机皮带传动将动力传递给曲轴，进而带动模具作上下高速冲剪运动，将镀锌板冲剪出需要的切口，曲轴一部分信号发送给伺服电机，伺服电机推动送料机构向前送料。除了开始工作时需手动把板料送入送料机构、冲网机、成型机外，一旦正常工作，所有动作均自动完成。本生产线适用于模板网的自动化连续生产，其主要特点是自动化程度高、运行精度高，运行安全可靠，大大提高了生产效率。



开料架

最大承重: 5000KG
料卷内径: $\Phi 420-520\text{mm}$
料卷宽度: Max.850mm
张紧形式: 手动 (旋转)
电机功率: 2.2KW
外形尺寸(L*W*H): 1250*2100*1600mm
机器重量: 约800KG

Decoiler

Loading weight: $\leq 5000\text{KG}$
Inner diameter: $\Phi 420-520\text{mm}$
Material roll width: $\leq 850\text{mm}$
Tension form: Manual (Rotary)
Motor power: 2.2KW
Size(L*W*H): 1250*2100*1600mm
Machine weight: About 800KG



冲网机

公称压力: 30T
冲剪材料厚度: 0.35-0.60mm
滑块行程次数: 430-500次/分钟
生产速度: 约3.0-3.5m/minute
主电机功率: 15KW
外形尺寸(L*W*H): 1050*2300*1600mm
机器重量: 约3150KG
设备工作电压: 三相, AC380V/ 50-60Hz

Expanded main machine

Punching force: 30T
Material thickness: 0.35-0.60mm for GI
Strokes of slider: 430-500 strokes/min
Production speed: 3.0-3.5m/min
Main motor power: 15KW
Size (L*W*H): 1050*2300*1600mm
Machine weight: About 3150KG
Voltage: 3 Phase, AC380V/ 50-60Hz



成型整平剪切一体机

成型辊数: 12道 (上12、下10)
辊轮直径: $\Phi 140-180\text{mm}$
辊轮材质: 40Cr, HRC48-52
辊压方式: 螺杆 (手动调节)
切刀材质: Cr12MoV, HRC58-62
切割方式: 液压轨道同步剪切, 定长切断
电机功率: 5.5 KW
外形尺寸(L*W*H): 5350*1450*1700mm
机器重量: 约3500KG

Roll forming and cutting machine

Forming rollers: 12 Passages
(Up*12, Down*10)
Roller diameter: $\Phi 140-180\text{mm}$
Roller material: 40Cr, HRC48-52
Rolling type: Screw (Manual adjustment)
Cutter material: Cr12MoV, HRC58-62
Cutter type: Hydraulic track synchronous shearing
Motor power: 5.5KW
Size (L*W*H): 5350*1450*1700mm
Machine weight: About 3500KG



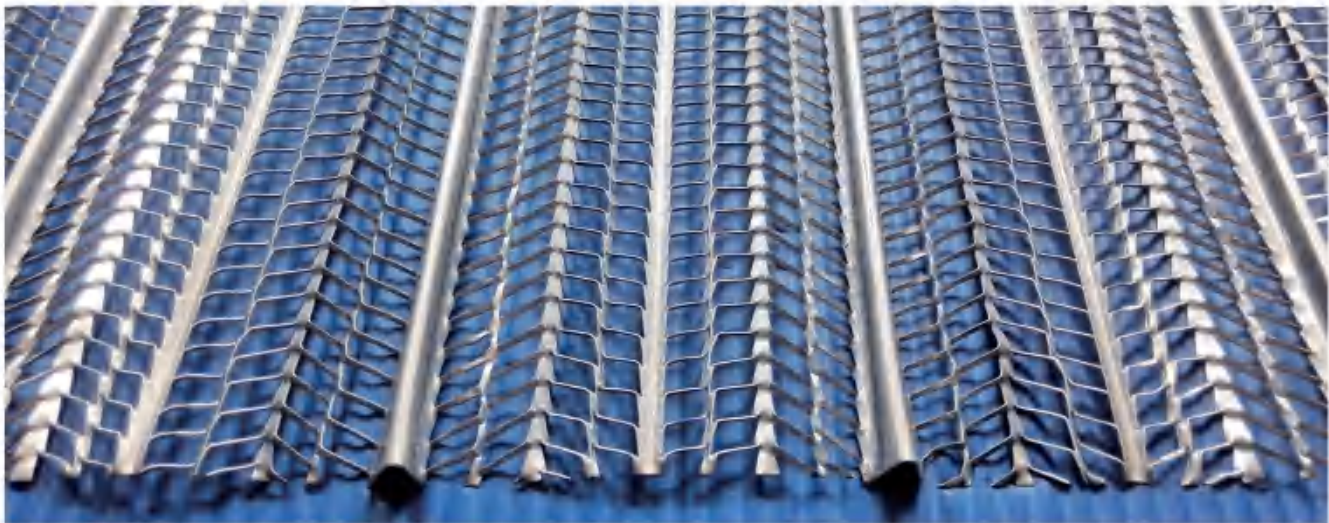
收料架

最大承重: 1000KG
收料宽度: Max 900mm
收料长度: Max 3000mm
外形尺寸(L*W*H): 3600*3600*1500mm
机器重量: 约700KG

Collecting table

Loading weight: $\leq 1000\text{KG}$
Width of product: $\leq 900\text{mm}$
Length of product: $\leq 3000\text{mm}$
Size (L*W*H): 3600*3600*1500mm
Machine weight: About 700KG

模板网
Rib Lath



Rib- lath is expanded metal-lath stiffened with longitudinal ribs. The furring design of the mesh provides efficient background plaster for construction of partition, suspended ceilings and refurbishment works. Rib lath is ideal for refurbishing damaged or aged masonry walls, when a key for rendering is not certain due to disintegration or softening of the wall face.

免拆模板网又名“有筋扩张网”经特殊冲切加工而成，材质有镀锌带钢或304不锈钢，因特有的鱼刺型丝梗及规则排列的网孔，且网中压有V型加强筋沟，使得模网具有很好的刚性骨力与强度。

该产品可随意弯曲造型，可作免拆模板使用，具特强的抓浆功能，在钢结构中能起到环箍连接成整体抗震效应众多的优点，受到建筑界的赞许。

FLAT RIB LATH 有筋扩张网



1/8" Flat Rib lath with its 1/8" longitudinal ribs at 60mm on center, provide for greater stiffness allowing wider spacing between wooden or metal supports. Flat Rib Lath is available in paper-backed in either K (Kraft) paper, or with D paper.

Model 型号	Weight 重量		Sheet size 网片尺寸 (Inch)	Aperture Size 网孔尺寸(mm)	Packing 包装	
	Lbs/ yd ²	kg/m ²			Pcs/bundle 片/捆	Bundle/pallet 捆/托盘
AB-1/8-11-60-600	2.75	1.48	27x97	11x17	20	25
AB-4.5mm-16-600-900	4.28	2.32	27x97	8.34x3.11	20	25

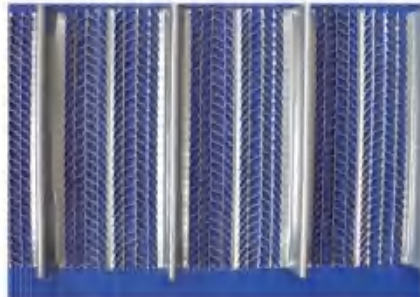
3/8" HI RIB LATH 3/8"有筋扩张网



3/8" High Rib lath is a mesh pattern with longitudinal solid steel 3/8 inch ribs, spaced 4 inches on center. Rib lath is available in 26 inch by 97 inch sheets. This lath can be used in both vertical and horizontal applications.

Model 型号	Weight 重量		Sheet size 网片尺寸 (Inch)	Aperture Size 网孔尺寸(mm)	Packing 包装	
	Lbs/ yd ²	kg/m ²			Pcs/bundle 片/捆	Bundle/pallet 捆/托盘
AB-3/8-7-96-584	3.4	1.83	27x97	11.2 x 5.5	20	25

7/8" HI RIB LATH 7/8"有筋扩张网



7/8" rib lath is similar with 1/8 inch rib lath, but have higher height of rib for heavy constructions.

Model 型号	Weight 重量		Sheet size 网片尺寸 (Inch)	Aperture Size 网孔尺寸(mm)	Packing 包装	
	Lbs/ yd ²	kg/m ²			Pcs/bundle 片/捆	Bundle/pallet 捆/托盘
AB-7/8-8-100-700	6.7	3.6	27x97	9.5 x 7.2	20	25
AB-7/8-8-100-700a	6.1	3.3				

High-rib rib lath 高筋有筋扩张网

Model 型号	Weight 重量		Sheet size 网片尺寸 (Inch)	Aperture Size 网孔尺寸(mm)	Packing 包装	
	Lbs/ yd ²	kg/m ²			Pcs/bundle 片/捆	Bundle/pallet 捆/托盘
AB-3/8-7-96-584	3.4	1.83	27x97	11.2 x 5.5	20	25
AB-7/8-8-100-700	6.7	3.6		9.5 x 7.2		
AB-7/8-8-100-700a	6.1	3.3				

快易收口网生产线

Hi-Rib Lath Production Line



描述 / DESCRIPTION

The hi-rib lath machine is used to produce the hi-rib lath which is applied to plaster and reinforcing the wall.It's a kind of hot galvanized steel plate as raw materials, through special processing of a unidirectional V-frame unidirectional three-dimensional network template. Its mechanical properties are excellent, heavy and heavy, especially suitable for segmental concrete pouring, with advanced science and wide practicability.

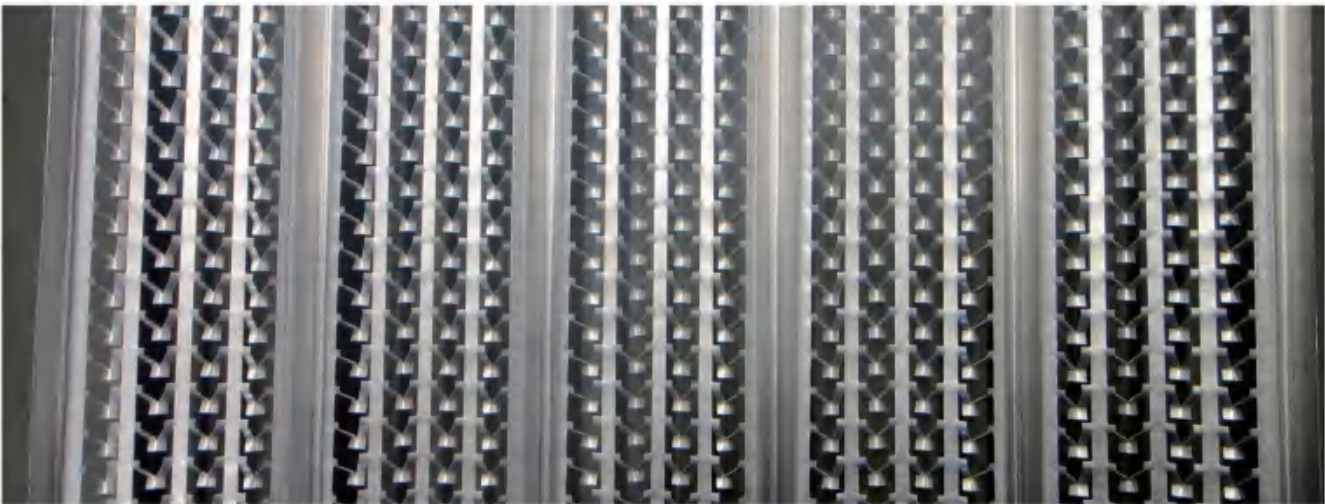
快易收口网机生产的快易收口网主要用于墙面的抹灰和加固，它是以热镀锌钢板为原料，经特殊加工而成的有单向V型肋骨的单向立体网络的模板网片。其力学性能优良，重而又重，特别适用于分段混凝土的浇筑，具有先进的科学性和广泛的实用性。

技术参数 / TECHNICAL PARAMETERS

Model 型号	ABE-KYS500	Roller diameter 辊轮直径	140-180mm
Material thickness 材料厚度	0.36-0.60mm	Roller material 辊轮材质	40Cr, HRC48-52
Punching force 冲床冲力	30T	Cutter type 切割方式	Hydraulic track synchronous shearing 液压轨道同步剪切，定长切断
Punching speed 冲次	430-500 strokes/min 430-500次/分钟	Machine weight 设备总重量	About 7.8T
Production speed 生产速度	3.0-3.5m/min	Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz
Forming rollers 成型辊数	12 Passages (Up*12, Down*10) 12道成型 (上12, 下10)		

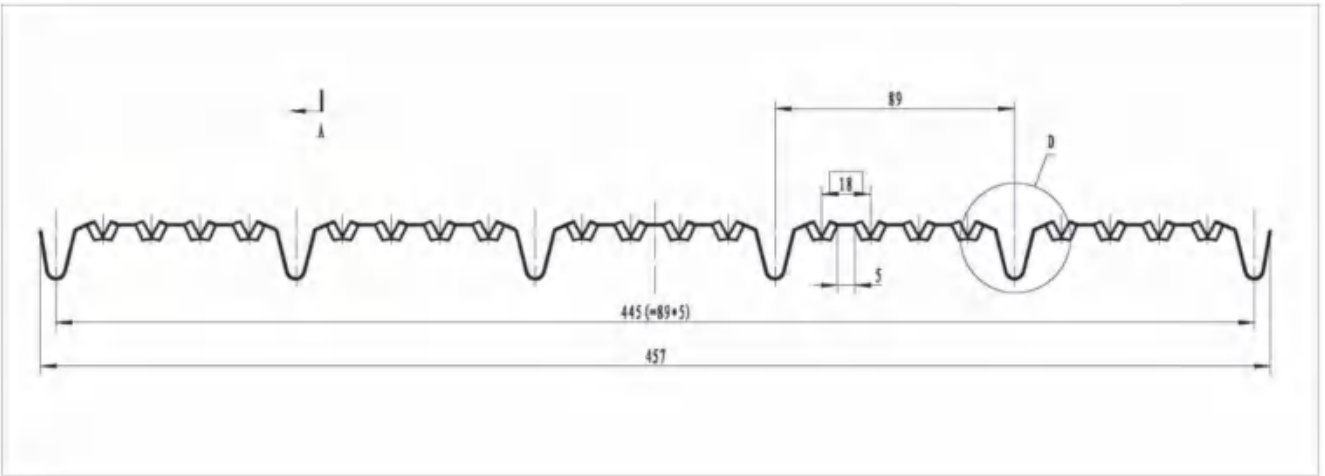
快易收口网

Hi-Rib Lath



PARAMETER OF FINISHED HI-RIB LATH

Model 型号	Weight 重量 (kg/m²)	Material thickness 材料厚度 (mm)	Rib height 肋高 (mm)	Rib distance 肋距 (mm)	Width 宽度 (mm)	Length 长度 (mm)
HB30	2.6	0.30	21	89	450	2200
HB35	3	0.35		89		
HB45	3.6	0.45		89		
HB50	3.8	0.50		89		
HB55	4.2	0.55		89		



高速护角网生产线

High Speed Angle Bead Production Line



描述 / DESCRIPTION

The angle bead machine is used to punch and form angle bead mesh, it's a high-efficiency, energy-saving and concrete construction, which is convenient building material under construction and strengthens wall corner to avoid crack and is widely used in industrial and civil construction.

护角网生产线对冷轧金属板材，冲剪（拉伸）使板的两边形成菱形形状的网格板，经辊压折弯两翼网格形成夹角，从而做出圆弧状的护角网产品，护角网是一种新型、高效、节能、强化混凝土结构，使施工便捷的建筑用材，加强墙角强度防止墙角裂缝，广泛用于工业民用建筑。



开卷机

最大承重: 1000KG
料卷内径: Φ460-560mm
料卷外径: ≤1200mm
张紧形式: 手动（旋转）
电机功率: 1.5KW
外形尺寸: 1050*600*1420mm
机器重量: 约220KG

Decoiler

Loading weight: ≤1000KG
Inner diameter of material roll: Φ460-560mm
Outer diameter of material roll: ≤1200mm
Tension type: Manual (Rotary)
Motor power: 1.5KW
Size(L*W*H): 1050*600*1420mm
Machine weight: About 220KG



冲网机 / Expanded machine

Model 型号	ABE-HJ300	
Punching force 冲床冲力	25T	
Material thickness 冲剪板料厚度	0.35-0.50mm	
Material width 冲剪板料宽度	≤200mm	
Slider stroke 滑块行程	±10mm	
Strokes of slider 滑块行程次数	300 strokes/min 最大300次/分钟	
Mould type 模具类型	2 steps mould 双步模	3 steps mould 三步模
Production speed 生产速度	15-18m/min	20-23m/min
Punching motor 主电机功率	7.5KW	
Size (L*W*H) 外形尺寸	1550*1000*2000mm	
Machine weight 设备总重量	About 2400KG	
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz	



成型剪切一体机

成型轮数: 5道（上、下各5）
辊轮直径: 150-200mm
辊轮材质: 40Cr或GCr15, HRC48-52
成型速度: 20-23m/min
辊压方式: 螺杆（手动调节）
切割方式: 液压轨道同步剪切
切割速度: 可调，编码器计数
电机功率: 2.2KW
外形尺寸(L*W*H): 3360*800*1500mm
机器重量: 约1300KG
设备工作电压: 三相, AC380V/50Hz

Roller forming and cutting machine

Forming rollers: 5 Passages (Up*5, Down*5)
Roller diameter: 150-200mm (According to the user's product size setting)
Roller material: 40Cr or GCr15, HRC48-52
Molding speed: 20-23m/min
Rolling type: Screw (Manual adjustment)
Cutter type: Hydraulic track synchronous shearing
Cut Speed: Adjustable, Encoder count
Motor power: 2.2KW
Size(L*W*H): 3360*800*1500mm
Machine weight: About 1300KG
Voltage: 3 Phase, AC380V/50Hz

护角网

Angle Bead

Coner bead with reinforce flange 带边护角网

加边护角网主要分为R01、R02护角以及P32护角，以0.3-0.7mm镀锌钢板或不锈钢板（铝板）为原材料扩张拉伸两翼而成，带加强边的护角比普通的护角更加牢固可靠。

R01, 4.5mm radius-55mm legs.

The expanded 55mm wings make the cement to form a strong bond between the base wall, and bead allowing for up to 10mm of cement render to be applied. The wing is expanded up to the rib of the bead, which has a 4.5mm radius, providing a smooth strong knock-resistant corner.



R02, 2.5mm radius-60mm legs.

A large section than the R01 which allows for up to 25mm of cement render to be applied due to its longer wing length of 60mm. It's especially suited for use on pre-stressed concrete, and where pre-formed corners require realignment. A smaller 2.5mm radius at the nib provides a sharp strong knock-resistant corner.

Model 型号	Width of wing 两翼宽度	Length 长度 (mm)	Material Thickness 原材料厚度	Materials 材质	QTY/BOX 片/盒
AB-R01/R=4.5/55*55	55x55	2400/ 2700/ 3000	0.3-0.7	GI/SS/Alu. 不锈钢/镀锌钢板/铝板	50
AB-R02/R=2.5/60*60	60x60				
AB/R=2/32*32	32x32				

Drywall mesh & Thin coat mini mesh 冲孔护角网



冲孔护角网以镀锌钢或不锈钢冲孔压制成形，两翼可以使护角网和灰泥牢固结合，用于在建筑物中行程光滑、平直、简洁的角部，用时保护角部防止碎裂、撞击损坏。For single Coat Plaster Thin Coat Angle Bead is rigid but light weight, the dry wall bead is designed for dry wall, block and slab work. Provides excellent adhesion and reinforcement, with the revised 85° angle, allows greater scope for on-site adjustments and setting.

Model 型号	Width of wing 两翼宽度 (mm)	Length 长度 (mm)	Material Thickness 原材料厚度 (mm)	Material 材质	QTY/BOX 片/盒
AB-ABP25	25x25	2400/2700 /3000	0.3-0.7	GI/ALU. 镀锌钢板或者铝板	50
AB-ABP30	30x30				

备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

Drywall angle beads 压点冲孔护角网

护角网的两翼可以使角网与灰泥牢固结合，我司生产的冲孔型护角网可以在护角表面增加滚花工艺，用于在建筑物中形成光滑、平直、简洁的角部，同时保护角部防止碎裂、撞击、损坏。

Single Coat Plaster (Thin Coat) Angle Bead is rigid but light weight, the drywall bead is designed for drywall, block and slab work. Provides excellent adhesion and reinforcement, with the revised 85° angle, allows greater scope for on-site adjustments and setting. The corner bead is rolled and the knurling perforation originates by imprint of the roller. The advantage of the knurling perforation is a better adhesion of sealants and mechanical breaking of strain in material.



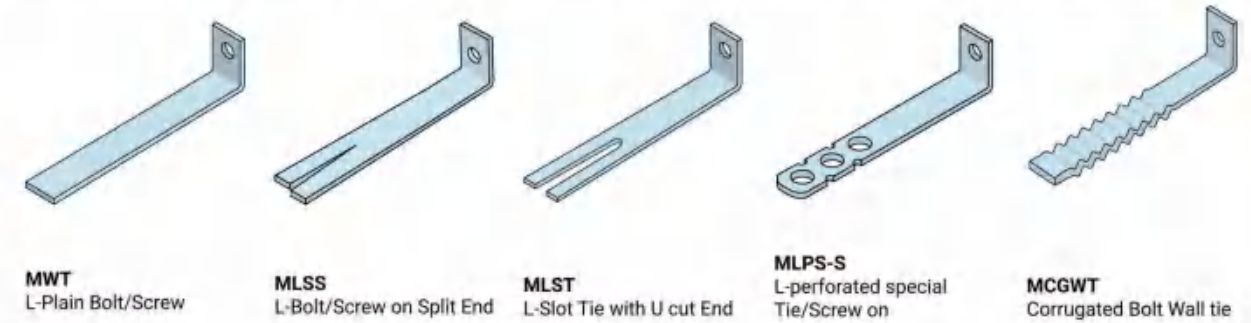
	BEAD	TOTAL	TOTAL	TOTAL	APPROX.	TOTAL
CORNER BEAD	LENGTH	BEADS	BOXS	BEADS	P/LB	P/FT
PART NUMBER	P/FT	PER BOX	PER PALLET	PER PALLET	PALLET	BOX
AB-HDG-CB-6	6'	84	48	4032	2419	504
AB-HDG-CB-8	8'	63	48	3024	2419	504
AB-HDG-CB-9	9'	56	48	2688	2419	504
AB-HDG-CB-10	10'	50	48	2400	2419	504

墙体连接件

Wall Tie

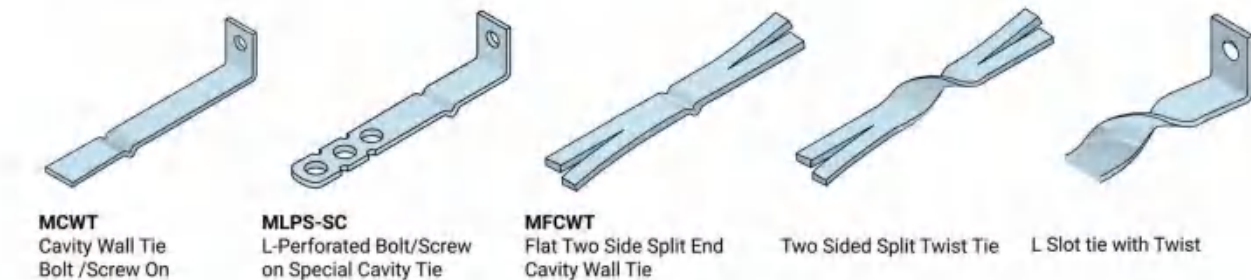
FRAME CRAMPS

Metex Frame Cramps are designed to restrain the between masonry and vertical structures. Manufactured with minimum 6mm hole o suit a range of fixings. They can be fixed to a wide range of materials including concrete, steelwork, and masonry.



CAVITY WALL TIES

Cavity Wall ties are sed to join two leaves of a cavity wall together, allowing the two parts to act as a homogeneous unit. They are made of metal that span the cavity and tie the internal and external walls of bricks or blockwork together. The ends of the tie are designed to lock tightly into the mortar. The ties are also designed to prevent water transfer from the outer to the inner leaf of the wall, this often takes the form of a twist in the tie or, if a wire tie, corrugations formed in the wire.



Length (mm)	Width (mm)	Uprand (mm)	Thickness (mm)	Material	Qty/Box
100	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
125	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
150	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
175	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
200	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
225	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
250	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500
300	20-50	25-27	1.50-4.00	Galvanised Steel /Stainless Steel	500

角网生产线

Corner Mesh Machine Line



描述 / DESCRIPTION

The corner mesh machine is used to punch and form corner mesh, it is high-efficiency, energy-saving and concrete construction, which is convenient building material under construction and strengthens wall corner to avoid crack and is widely used in industrial and civil construction. Corner mesh is mainly used for internal and external walls. The two wings of the mesh can form a straight edge on the prism of the plaster work to resist cracking or crazing and to protect and reinforce the most vulnerable part of the plaster, and its wings can be firmly anchored into the full depth of the plaster on either side of the prism.

角网生产线对冷轧金属板材，冲剪（拉伸）使板的两边形成菱形状的网格板，经辊压折弯两翼网格形成夹角，从而做出圆弧状的角网产品。角网是一种新型、高效、节能、强化混凝土结构，使施工便捷的建筑用材，加强墙角强度防止墙角裂缝，广泛用于工业民用建筑。角网主要用于内外墙使用，角网的两翼可以在灰泥工程之棱线上形成直边抵抗破裂或龟裂，并保护及补强灰泥最脆弱的部分，其网翼可以在棱线之任何一侧牢固地锚入所抹灰泥的全部深度中。

生产流程 / LAYOUT

The whole production line includes two parts:

1. Expanded Mesh Slitting Production Line

First of all, raw materials enter the expanded mesh slitting production line:

Decoiler → Expanded machine → Leveling, slitting and cutting machine → Recoiler.

开卷机 → 冲网机 → 整平、分条、剪切一体机 → 网片收卷机

2. Corner Mesh Forming Production Line

Then the mesh produced in Part 1 enters the forming of Part 2:

Decoiler for mesh → Roller forming and cutting machine → Collecting table.

网片开卷机 → 成型剪切一体机 → 收料台



Expanded machine

Punching force: 6.3T
Material thickness: ≤1.0mm
Material width: ≤600mm
Strokes of slider: 260-300 strokes/min
Main motor power: 4.0KW
Size (L*W*H): 1500*900*1550mm
Machine weight: About 1200KG
Voltage: 3 Phase, AC380V/ 50-60Hz



Leveling, slitting and cutting machine

Mesh width: ≤600mm
Material thickness: 0.1-2.0mm
Quantity of rolls: 17PCS, 2 feeding roller+15 leveling roller (Up*7, Down*8)
Diameter of rolls: Φ50-70mm, HRC58
Stripe parameter: 200mm*3 or 150mm*4 or 100mm*6
Cutter type: Hydraulic track synchronous shearing
Cutting speed: Adjustable, Encoder count
Motor power: 3.0KW
Size (L*W*H): 2100*1800*1900mm
Machine weight: About 2800KG



Roller Forming and cutting machine

Forming rollers: 5 Passages (Up*5, Down*5)
Roller diameter: 60-150mm (According to the user's product size setting)
Roller material: 40Cr or GCr15, HRC48-52
Molding speed: 10-15m/min
Rolling type: Screw (Manual adjustment)
Cutter Method: Hydraulic track synchronous cutting
Cut Speed: Adjustable, Encoder count
Motor power: 4.0KW
Size (L*W*H): 2350*1000*1450mm
Machine weight: About 1150KG
Voltage: 3 Phase, AC380V/50Hz

冲网机

公称压力: 6.3T
冲剪板料厚度: ≤1.0mm
冲剪板料宽度: ≤600mm
滑块行程次数: 260-300次/分钟
主电机功率: 4.0KW
外形尺寸(L*W*H): 1500*900*1550mm
机器重量: 约1200KG
设备工作电压: 三相, AC380V/ 50-60Hz

整平、分条、剪切一体机

进料宽度: ≤600mm
网片厚度: 0.1-2.0mm
辊轮数量: 17根 (进料辊*2+成型辊*15)
辊轮直径: Φ50-70 mm, HRC58
分条规格: 200mm*3条或150mm*4条或100mm*6条
切割方式: 液压轨道同步剪切
切割速度: 可调, 编码器计数
电机功率: 3.0KW
外形尺寸(L*W*H): 2100*1800*1900mm
机器重量: 约2800KG

成型剪切一体机

成型轮数: 5道 (上、下各5)
辊轮直径: 60-150mm
辊轮材质: 40Cr或GCr15, HRC48-52
成型速度: 10-15m/min
辊压方式: 螺杆 (手动调节)
切割方式: 液压轨道同步剪切
切割速度: 可调, 编码器计数
电机功率: 4.0KW
外形尺寸(L*W*H): 2350*1000*1450mm
机器重量: 约1150KG
设备工作电压: 三相, AC380V/50Hz

角网 / Corner Mesh

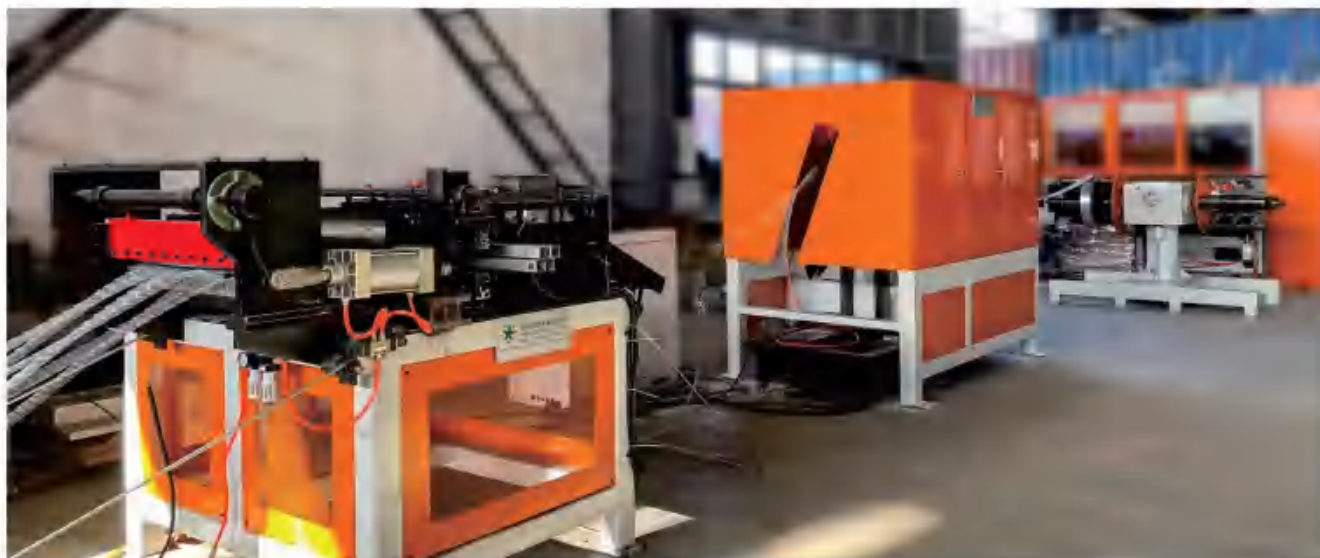
The diamond-shaped mesh corner protection net product produced by this production line is suitable for cold metal sheet corner protection net products with its mesh width ≤600mm, thickness ≤0.50mm, and strength ≤450N/mm².

本生产线生产的菱形网格角网产品，适用于宽度≤100mm，厚度≤0.50mm，强度≤450N/mm²的冷态金属板的角网产品。



批荡网机

Metal Lath Mesh Machine



描述 / DESCRIPTION

The rotary plaster mesh machine line is mainly suitable for the production of building materials brickwork mesh, this product is a high production efficiency, low noise, safety and environmental protection, can be continuous production of mesh panels production equipment. Rotary plaster mesh is made of cold rolled metal sheet, according to the thickness and width specified in its basic parameters, rolled and sheared between multiple rows of blades arranged on the upper and lower shafts, and then stretched, so that the rolled and sheared openings on the plate are torn to form a diamond-shaped mesh, i.e., brickwork mesh.

滚切拉伸网生产线主要适用于生产建筑材料的批荡网，本产品是一种生产效率高、噪音低、安全环保、能连续生产网板的生产设备。滚切拉伸网是采用冷轧金属板材，按其基本参数规定的厚度、宽度，通过排布于上、下轴上的多列刀片之间滚剪，再经拉伸，使板上的滚剪口被撕开，形成菱形网格，即为滚切拉伸网。

技术参数 / TECHNICAL PARAMETERS

滚切拉伸网机 Roll shearing/ expanding machine



Model 型号	ABE-PDZD-W600	ABE-PDZD-W700
Material thickness 材料厚度	0.30-0.50mm	0.30-0.60mm
Material width 材料宽度	≤600mm	≤700mm
Outer diameter of roller cutter 滚切刀外径	Φ263mm	
Number of roller cutter 滚切刀数量	According to mesh opening size 根据网孔的大小	
Material of roller cutter 滚切刀材质	SKD-11, HRC58-62	
Blade trimming volume 滚切刀修整量	3.0mm	
Slider stroke 滑块行程	±10mm	
Production speed 生产速度	12-20m/min	
Main drive type 主传动方式	Gear drive 齿轮传动	
Punching motor 主电机功率	5.5KW	
Machine weight 设备总重量	2300KG	3000KG
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz	



Double head Decoiler

Loading weight: ≤1200KG*2
Inner diameter of material roll: Φ500-600mm
Outer diameter of material roll: ≤1500mm
Width of material roll: 150-500mm
Tension type: Manual (Rotary)
Motor power: 1.5KW
Size (L*W*H): 1700*1000*1120mm
Machine weight: About 700KG

双头开卷机

最大承重: 1200KG*2
料卷内径: Φ500-600mm
料卷外径: ≤1500mm
料卷宽度: 150-500mm
张紧形式: 手动 (旋转)
电机功率: 1.5KW
外形尺寸(L*W*H): 1700*1000*1120mm
机器重量: 约700KG



Leveling and cutting machine

Number of pressure rollers: 11 PCS (Up*5, Down*6)
Roller diameter: Φ62*800mm
Roller material: 40Cr, HRC48-52
Rolling type: Stud pressing (Manual adjustment)
Cutting type: Pneumatic cutting
Cut speed: Adjustable, Encoder count
Blade material: Cr12MOV or SKD-11, HRC58-62

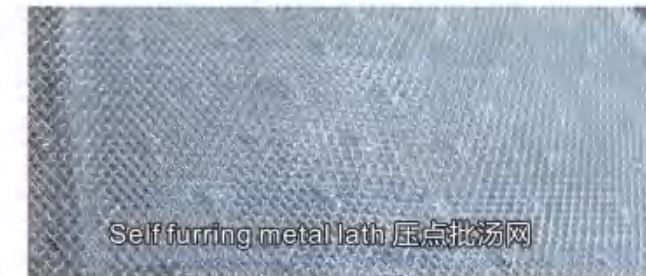
整平剪切一体机

压辊数量: 11根 (上5、下6)
辊轮直径: Φ62*800mm
辊轮材质: 40Cr, HRC48-52
辊压方式: 螺柱压紧 (手动调节)
切割方式: 气动剪切
切割速度: 可调, 编码器计数, 定长切断
剪切刀材质: Cr12MOV或SKD-11, HRC58-62

批荡网 / Metal lath



V groove diamond metal V槽批荡网



Self furring metal lath 压点批荡网

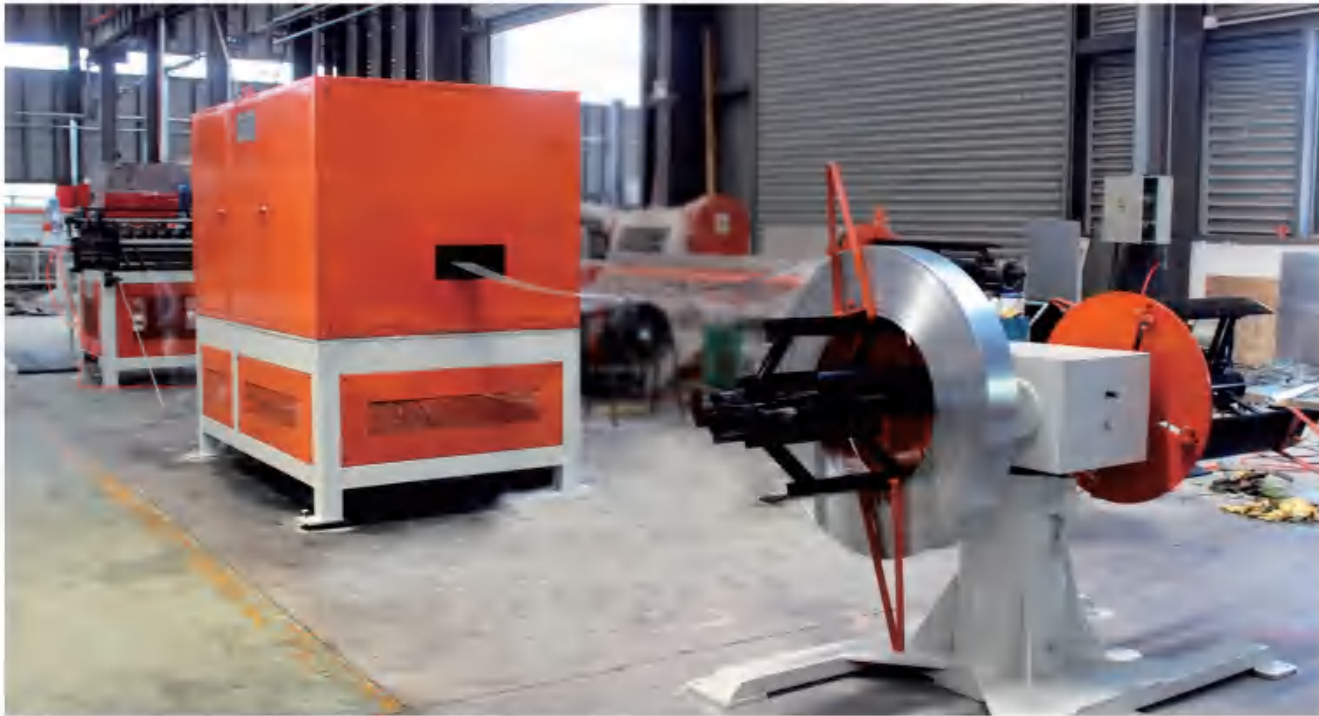
Diamond Mesh Lath is produced from thin galvanized steel strip, its LWD are lined regularly, and the mesh strand formed diamond shape with special structure, Self-furring embossed "V" groove holds the lath away from the surface to aid in the keying of stucco to the lath.

批荡网采用薄型镀锌带钢，此网板有别于传统菱形网，其网孔长节距纵向规则排列，网眼丝梗侧立六角形结构独特，网板两边带有加宽加强边筋，中间压有V型沟筋，具有较好的刚性骨力，网板无接点且整体结实牢固。

Model 型号	Weight 重量 (lbs/yd ²)	Size 尺寸 (")	Pcs/ bundle 片/捆	Pcs/ pallet 片/托
ABE-ML1.75	1.75	27x96	10	500
ABE-ML2.5	2.5			
ABE-ML3.4	3.5			

批荡砖带一体机

Metal Lath and Brickwork Mesh Machine



技术参数 / TECHNICAL PARAMETERS



Roll shearing/ expanding machine
 Thickness of material roll: 0.30-0.50mm
 Width of material roll: ≤600mm
 Outer diameter of roller cutter: Φ263mm
 Strokes of slider: ≤300 strokes/min
 Production speed: 12-15m/min
 Main drive type: Gear drive
 Main motor power: 5.5KW
 Size (L*W*H): 2200*1500*2000mm
 Machine weight: About 2300KG
 Voltage: 3 Phase, AC380V/ 50-60Hz



滚切拉伸网机
 材料厚度: 0.30-0.50mm
 材料宽度: ≤600mm
 滚切刀外径: Φ263mm
 滑块行程次数: ≤300次/分钟
 生产速度: 约12-15m/minute
 主传动形式: 齿轮传动
 主电机功率: 5.5KW
 外形尺寸(L*W*H): 2200*1500*2000mm
 机器重量: 约2300KG
 设备工作电压: 三相, AC380V/ 50-60Hz



Leveling, slitting and cutting machine
 Number of pressure rollers: 11 PCS (Up*5, Down*6)
 Roller diameter: Φ62*800mm
 Roller material: 40Cr, HRC48-52
 Rolling type: Stud pressing (Manual adjustment)
 Slitting cutter: 7PCS
 Slitting cutter material: Cr12MOV or SKD-11, HRC58-62
 Cutting type: Pneumatic cutting
 Cut speed: Adjustable, Encoder count
 Blade material: Cr12MOV or SKD-11, HRC58-62
 Motor power: 3.0KW
 Size (L*W*H): 2100*1700*1500mm
 Machine weight: About 1500KG
 Voltage: 3 Phase, AC380V/ 50-60Hz



整平、分条、剪切一体机
 压辊数量: 11根 (上5、下6)
 辊轮直径: Φ62*800mm
 辊轮材质: 40Cr, HRC48-52
 辊压方式: 螺柱压紧 (手动调节)
 分切刀数: 7把
 分切刀材质: Cr12MOV或SKD-11, HRC58-62
 切割方式: 气动剪切
 切割速度: 可调, 编码器计数, 定长切断
 剪切刀材质: Cr12MOV或SKD-11, HRC58-62
 主电机功率: 3.0KW
 外形尺寸(L*W*H): 2100*1700*1500mm
 机器重量: 约1500KG
 设备工作电压: 三相, AC380V/ 50-60Hz

批荡网 / Metal lath



Paper Back Metal Lath 黑纸批汤网



Diamond metal lath 批汤网

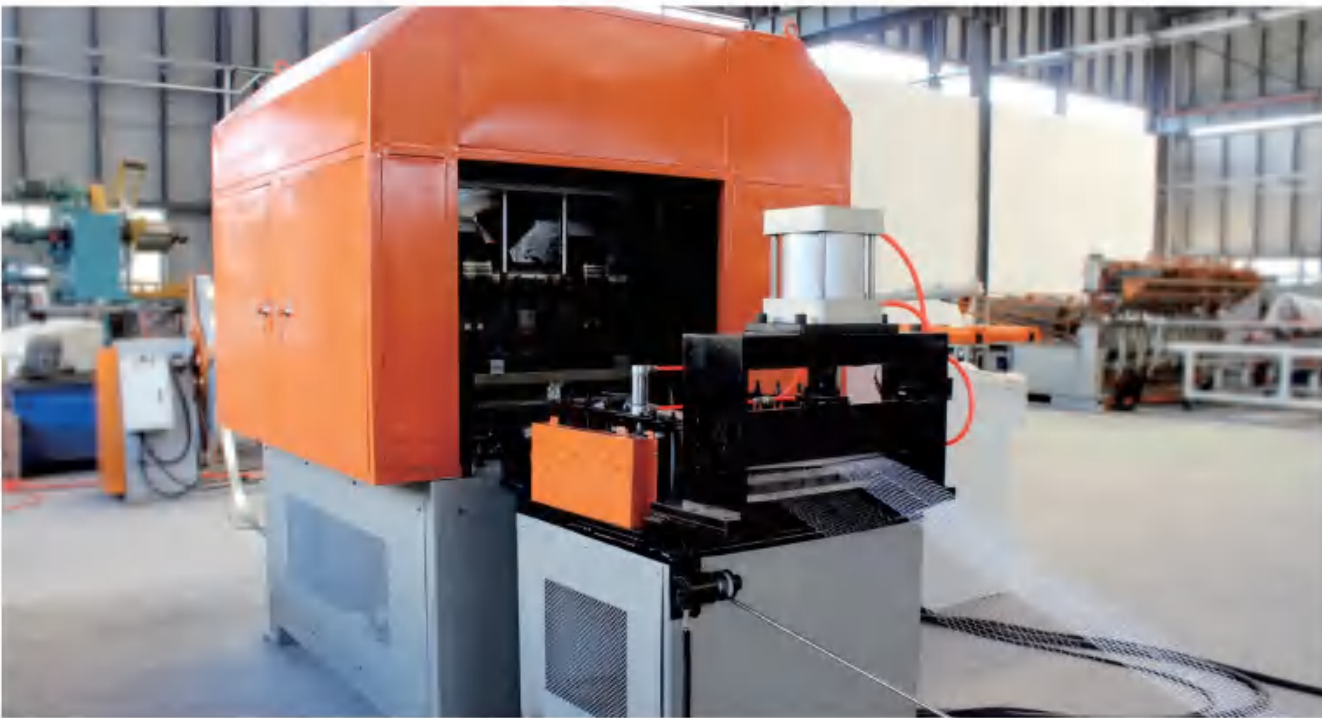
Diamond Mesh Lath is produced from thin galvanized steel strip, its LWD are lined regularly, and the mesh strand formed diamond shape with special structure, Self-furring embossed "V" groove holds the lath away from the surface to aid in the keying of stucco to the lath.

批荡网采用薄型镀锌带钢, 此网板有别于传统菱形网, 其网孔长节距纵向规则排列, 网眼丝梗侧立六角形结构独特, 网板两边带有加宽加强边筋, 中间压有V型沟筋, 具有较好的刚性骨力, 网板无接点且整体结实牢固。

Model 型号	Weight 重量 (lbs/yd ²)	Size 尺寸 (")	Pcs/ bundle 片/捆	Pcs/ pallet 片/托
ABE-ML1.75	1.75	27x96	10	500
ABE-ML2.5	2.5			
ABE-ML3.4	3.5			

砖带网机

Brickwork Reinforcing Mesh Production Line



描述 / DESCRIPTION

According to the current market demand, our company independently designed and developed this professional brickwork mesh production line. Various types of brickwork mesh with widths from 100mm to 300mm can be produced, and it can produce 2-4 lines of mesh at a time. It has the characteristics of low noise, high efficiency, simple operation, energy saving and environmental protection.

根据当下的国内外市场需求，公司自主设计研发了此条专业的砖带网生产线。可以生产宽度从100mm到300mm的各种型号的砖带网，一次可生产2-4卷。具有噪音低、效率高、操作简单、节能环保等特点。

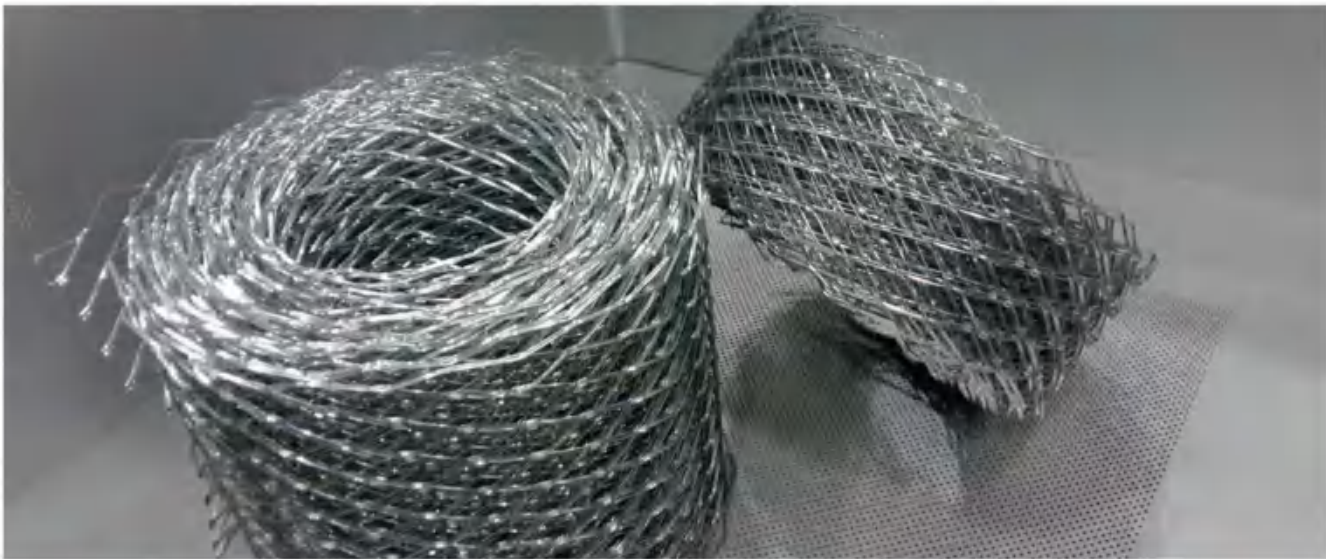
技术参数 / TECHNICAL PARAMETERS

Model 型号	ABE-ZD-W400	ABE-ZD-W600
Material thickness 材料厚度	0.30-0.50mm	
Material width 材料宽度	≤400mm	≤600mm
Punching force 冲床冲力	16T	30T
Punching speed 冲次	300 strokes/min 300次/分钟	
Slider stroke 滑块行程	±10mm	
Production speed 生产速度	7.0-10m/min	
Main drive type 主传动方式	Pulley+V type B belt 带轮+V型B带	
Punching motor 主电机功率	11KW	15KW
Machine weight 设备总重量	5500KG	6200KG
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz	



砖带网

Brickwork Reinforcing Mesh



Material: Galvanized steel, stainless steel
Width: 75mm, 100mm, 175mm, 225mm, 300mm
Length: 20m

Coil mesh is used primarily as anti-cracking reinforcement in the construction of brick and block masonry. Anber supplies a series constructional wire mesh including expanded metal coil mesh for brickwork reinforcement in all types of buildings such as reinforcement of road, tunnel reinforcement, ground paving, swimming pools, concrete reinforcement and floor reinforcement.

砖带网主要在建筑中砌墙时做为钢筋混凝土防裂用。阿博提供的砖带网，可广泛应用于路边，隧道加固，地面铺砌，游泳池，混凝土钢筋建筑和地板补砌。

PARAMETER OF BRICKMESH REINFORCING MESH

Model 型号	Coil width 卷宽 (mm/inch)	Length 卷长 (mm)	Thickness 厚度 (mm)
ABE-BR2.5	63/2.5	20-100	0.35-0.5
ABE-BR3	75/3		
ABE-BR4	100/4		
ABE-BR4.5	112/4.5		
ABE-BR6	150/6		
ABE-BR7	175/7		
ABE-BR8	200/8		
ABE-BR9	228/9		
ABE-BR12	305/12		

停止抹灰网生产线

Plaster Stop Bead Production Line



This machine features high yield, low noise, environment protection and easy operation. The required floor space of whole line is 36 square meters, and the whole line is usually 10 to 12 meters long. This production line is mainly composed of four parts: decoiler, expanded machine, roller forming machine, and collecting table.

该设备仅用于生产停止抹灰网，通过换冲模和成型模可以用来生产该系列里的其他产品。整条生产线占地约10-12米长。整条生产线包含开卷送料，冲网机、成型机和收料台。

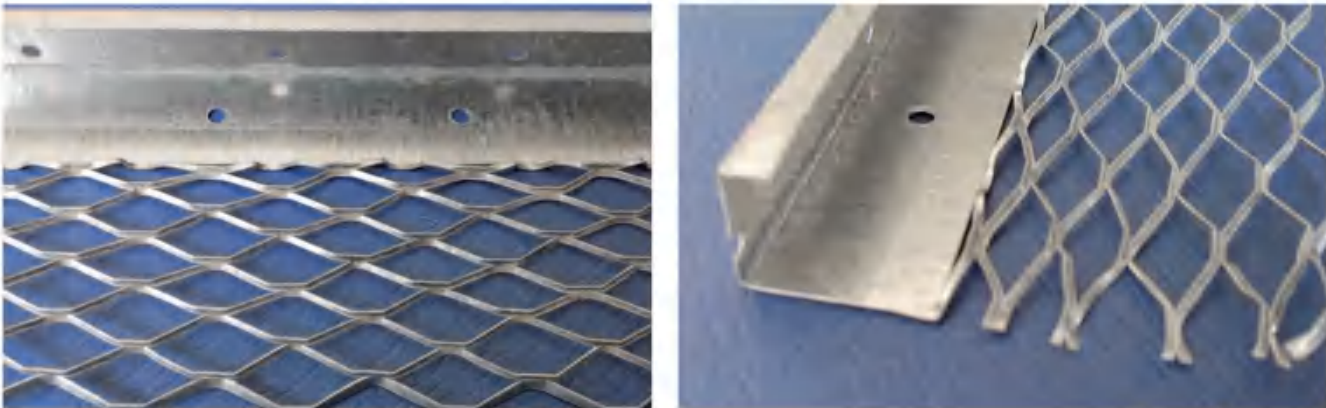
技术参数 / TECHNICAL PARAMETERS

Model 型号	ABE-MH300
Material thickness 材料厚度	0.3-0.5mm
Punching force 冲床冲力	25T
Punching speed 冲次	300 strokes/min 300次/分钟
Punching motor 主电机功率	7.5KW
Forming rollers 成型辊数	10 Passages (Up*10, Down*10) 10道成型 (上、下各10)
Roller material 辊轮材质	40Cr, HRC48-52
Cutter type 切割方式	Hydraulic track synchronous shearing 编码器计数，定长切断
Machine weight 设备总重量	About 5.4T
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz

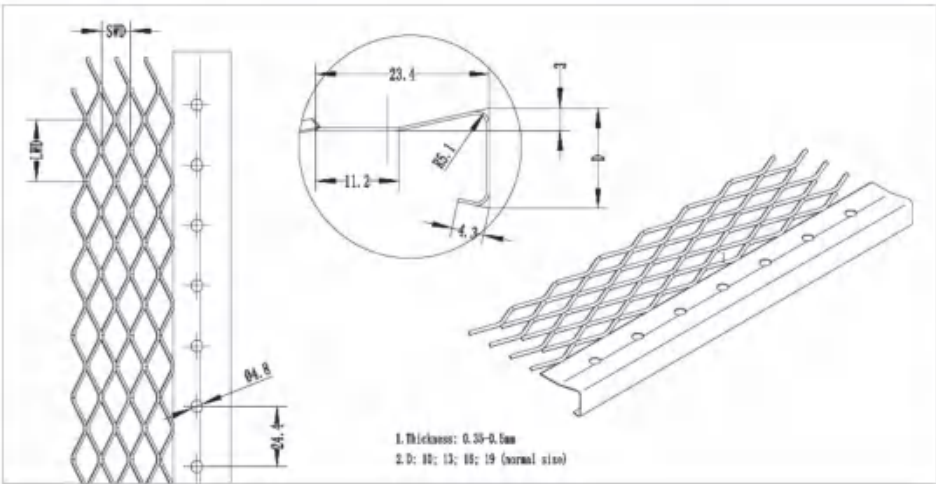


停止抹灰网

Plaster Stop Bead



Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度 (mm)
ABE-PSB10	28-65	2400-3000	10
ABE-PSB13			13
ABE-PSB16			16
ABE-PSB19			19
ABE-RSB16	45		16
ABE-RSB17			17
ABE-RSB18			18
ABE-RSB19			19
ABE-RSB20			20



备注:

1. AB-PSB 指的是Plaster Stop Beads, AB-RSB 指的是Render Stop Beads

2. 所有尺寸均可根据客户要求定制。

Notice:

1. AB-PSB refers to Plaster Stop Beads

AB-AB refers to Render Stop Beads

2. All dimensions can be customized according to your requirements.

滴水网生产线

Gutter Mesh Production Line



Gutter mesh production line is used to punch and form angle bead mesh, it is high-efficiency, energy-saving and concrete construction, which is convenient building material under construction and strengthens wall corner to avoid crack and is widely used in industrial and civil construction.

滴水网生产线对冷轧金属板材，冲剪（拉伸）使板的两边形成菱形网格板，经辊压折弯两翼网格形成夹角，从而做出圆弧形滴水网产品。

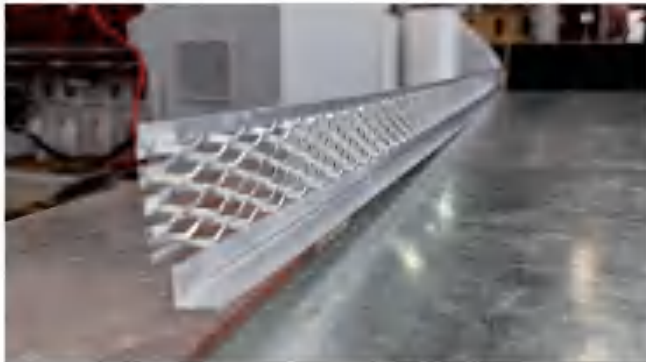
技术参数 / TECHNICAL PARAMETERS

Material 材质	0.3-0.6mm
Mesh size 网孔尺寸	17*7.01mm, or according to the drawing 17*7.01mm, 或者根据图纸或者样品生产
Punching press 冲床冲力	25T
Max. speed 最大速度	300 times/minute 300次/分钟
Punching motor 主机功率	3.7kw
Motor Voltage 主机电压	380v
Motor Rotational speed 转速	1440
Output 产量	about 6m/min 约6m/分钟
外形尺寸Size (L*W*H*)	1250X1250x 2300mm
Machine weight 设备重量	3000kg



滴水网

Aluminum Gutter Guard



DESCRIPTION/ 描述

Gutter mesh is a gutter protection system that goes over your gutters to keep debris out. Although these products might be able to reduce the amount of leaves and other debris that get into your gutters, they're not foolproof. This can lead to extensive water and moisture damage, such as rotted wood or mold growth. In severe cases, this can cause structural damage or health issues.

滴水网是一种排水沟保护系统，它可以覆盖你的排水沟，防止碎片进入。虽然这些产品可能能够减少进入排水沟的树叶和其他碎片的数量，但它们并不是万无一失的。这可能导致广泛的水和湿气损害，如腐烂的木材或霉菌生长。在严重的情况下，这会导致结构损伤或健康问题。

APPLICATIONS/ 应用

The function of gutter mesh is mainly to filter the leaves, insects and other debris that fall into the rain sink, so that the drainage of the whole falling water system is smooth and normal.

Leaf screen is popular in higher floors. It is appropriate to install metal downcomer system for such buildings. Now it is difficult to clean most high-rise buildings, so we think of leaf screen. After installing the leaf screen, the downcomer will not cause blockage and will not affect the drainage effect. Also, if there are many trees near your house, the leaf screen is even more important.

滴水网的作用主要是过滤掉落到雨水槽中的树叶、昆虫等杂物，使整个落水系统的排水顺畅、正常。在较高的楼层，屏风很受欢迎。这类建筑宜安装金属降水管系统。现在大多数高层建筑很难清洁，所以我们想到了叶屏。安装叶网后，降水管不会造成堵塞，不会影响排水效果。此外，如果你的房子附近有很多树，树叶屏风就更重要了。

TECHNICAL PARAMETERS/ 技术特点

- 1、节约建筑材料；

2、尤其适用于大跨度、大空间建筑；

3、双向网格现浇肋传力体系；

4、减轻楼盖自重；

5、优良使用功能；

6、空间的灵活性及人性化；

7、真正意义上的平板，无须吊顶；

8、优良的隔音效果；

9、建筑节能效果好；

10、施工便捷；

11、管线布设方便；

12、保温隔热效果；
1. Saving construction materials;

2. Especially suitable for large span and large space buildings;

3. Bi-directional grid cast-in-place rib force transmission system;

4. Reduce the roof weight;

5. Excellent functions;

6. Flexibility and humanization of space;

7. Real flat plate, without ceiling;

8. Excellent sound insulation effect;

9. Good energy-saving effect of buildings;

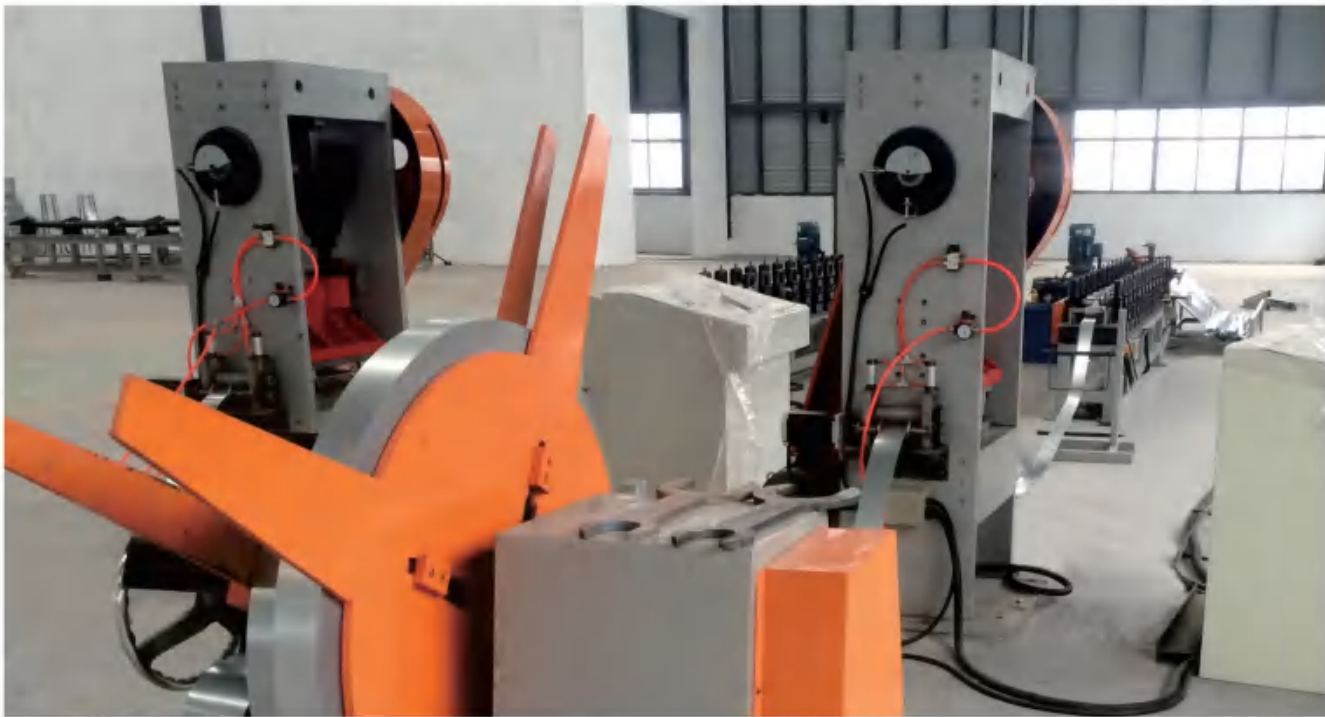
10. Convenient construction;

11. Convenient pipeline layout;

12. Insulation effect;

门楣网生产线

Architrave Bead Production Line



技术参数 / TECHNICAL PARAMETERS



Model 型号	ABE-MH300
Material thickness 材料厚度	0.3-0.5mm
Punching force 冲床冲力	25T
Punching speed 冲次	300 strokes/min 300次/分钟
Punching motor 主电机功率	7.5KW
Forming rollers 成型辊数	10 Passages (Up*10, Down*10) 10道成型 (上、下各10)
Roller diameter 辊轮直径	Φ100-170mm 根据用户产品尺寸设定
Rolling type 辊压方式	Screw (Manual adjustment) 螺杆 (手动调节)
Machine weight 设备总重量	About 5.4T
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz

门楣网

Architrave Bead

Galvanized (internal use) and stainless steel (external use) Architrave Beads used for decorative purposes to give a shadow between different walls finishes (i.e. Wall and ceiling or door and window reveals). It can also be used to act as a neat divide between differing wall finishes. Available with or without a return flange - (engaging or abutting).

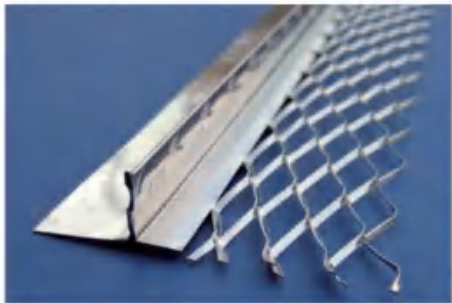
镀锌(内部使用)和不锈钢(外用)门楣网用于墙体抹灰。门楣网用于装饰需抹灰的门窗边缘或其他木工板、天花板的边缘，有带折边和不带这

ARCHITRAVE BEAD/单边门楣网

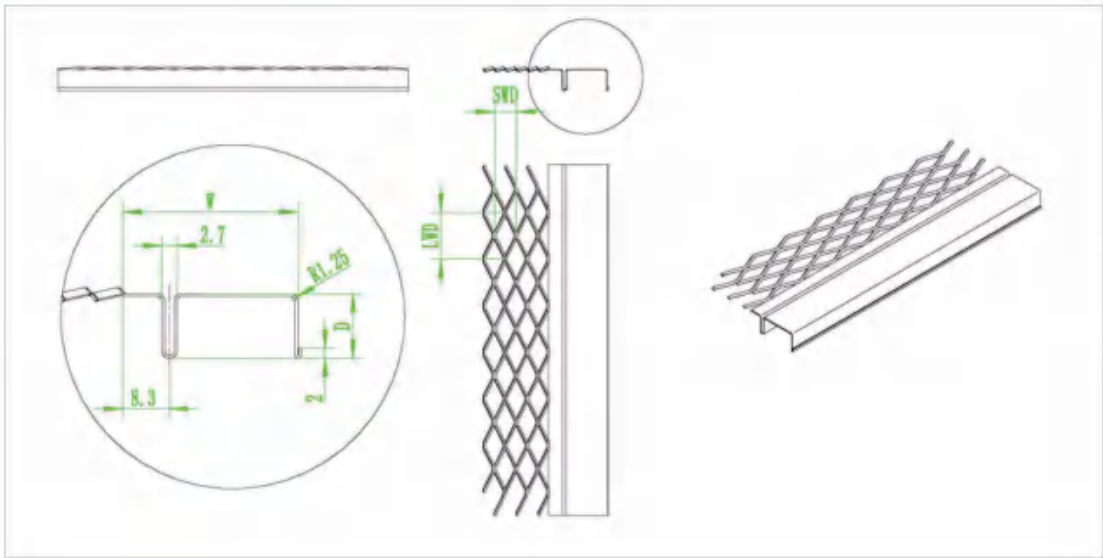


Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)	Material 材料	QTY/BOX 片/包
AB-ARC10	10	3000	10/13	Galvanized or stainless steel 不锈钢板或镀锌钢板	50
AB-ARC15	15				40
AB-ARC20	20				
AB-ARC23	23				
AB-ARC25	25				
AB-ARC27	27				

ARCHITRAVE BEAD WITHOUT FLANGE/无折边门楣网



Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)	Material 材料	QTY/BOX 片/包
AB-AWO10	10	3000	10/13	Galvanized or stainless steel 不锈钢板或镀锌钢板	50
AB-AWO15	15				40
AB-AWO20	20				
AB-AWO23	23				
AB-AWO25	25				
AB-AWO27	27				



备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

伸缩缝生产线

Control Joint Bead Production Line



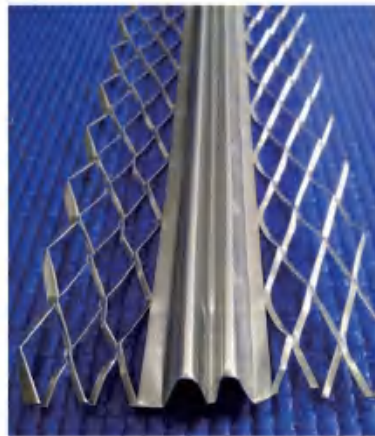
技术参数/TECHNICAL PARAMETERS



Model 型号	ABE-SSF300
Material thickness 材料厚度	0.3-0.5mm
Punching force 冲床冲力	25T
Punching speed 冲次	300 strokes/min 300次/分钟
Punching motor 主电机功率	7.5KW
Forming rollers 成型辊数	10 Passages (Up*10, Down*10) 10道成型 (上、下各10)
Rolling type 辊压方式	Screw (Manual adjustment) 螺杆 (手动调节)
Cutter type 切割方式	Hydraulic track synchronous shearing 编码器计数, 定长切断
Machine weight 设备总重量	About 5.4T
Working voltage 工作电压	3 Phase, AC380V/ 50-60Hz

伸缩缝

Control Joint Bead



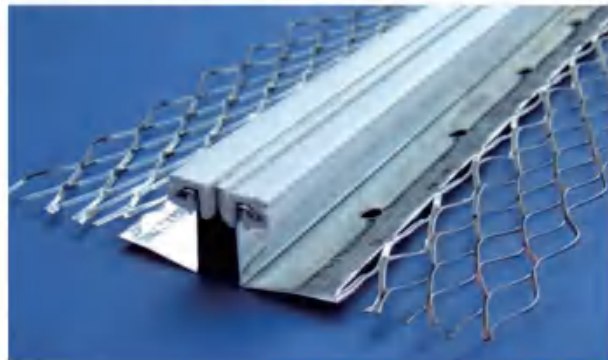
Designed to deal with normal initial stucco shrinkage during hydrating and curing stage of the portland cement stucco (generally exterior or gypsum plaster interior) coats and minor thermal expansion and contraction.
Materials: Galvanized or stainless steel
伸缩缝主要作用是防止房屋因气候变化而产生裂缝。
材料：不锈钢板或者镀锌板

Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)
CJB13	100	2400-3000	13
CJB21			21

备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

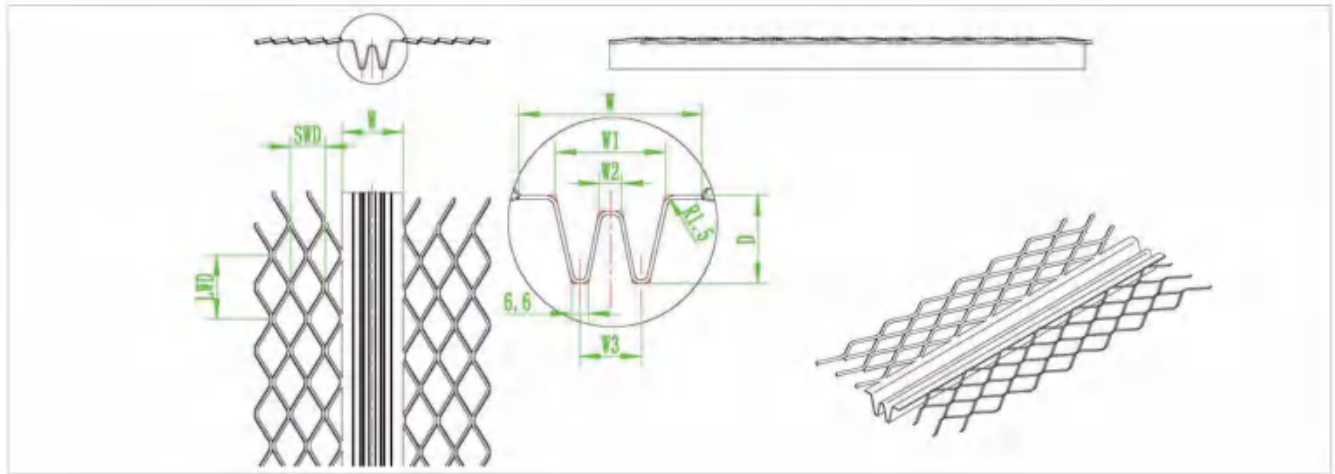
Movement Bead/带胶条伸缩缝

Movement beads joint two plaster beads using PVC would allow movement between surfaces resulting from different expansion, gaps or opening.
伸缩缝是两种停止抹灰网用PVC条连接起来的方便活动的抹灰配件。



Model 型号	Width 宽度 (mm)	Length 长度 (mm)	Plaster depth 抹灰厚度(mm)
AB-MB10	140	2400-3000	10
AB-MB13			13
AB-MB16			16
AB-MB19			19

备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.



桥架生产线

Lintel Roll Forming Machine



描述 / DESCRIPTION

The coil lath production line first uses the decoiler to actively release galvanized steel or stainless steel sheet, the coil material through the expanded machine feeder into the punching link. Expanded machine through the motor belt transmission power to the crankshaft, the drive the mold for up and down high-speed punching shear motion to the steel plate punching and forming, and then by the post-stage integral strip machine stretching into the required product size. Finally, the automatic recoiler begins to winch the finished product.

桥架是跨越两个垂直支撑件之间的空间或开口的结构水平块。它可以用来装饰建筑元素，或结合装饰结构项目，被称为梁和砌块梁或肋板和砌块板中的肋骨，经常被应用在门户、门、窗和壁炉等地方。使得建筑体系更加坚固。



开卷机

最大承重: 5000KG
料卷内径: $\Phi 420-510\text{mm}$
料卷宽度: $\leq 1250\text{mm}$
张紧形式: 手动 (旋转)
电机功率: 2.2KW
外形尺寸 (L*W*H): $2480*1250*1200\text{mm}$
机器重量: 约1500KG

Decoiler

Loading weight: $\leq 5000\text{KG}$
Inner diameter: $\Phi 420-510\text{mm}$
Material roll width: $\leq 1250\text{mm}$
Tension type: Manual (Rotary)
Motor power: 2.2KW
Size(L*W*H): $2480*1250*1200\text{mm}$
Machine weight: About 1500KG



冲床

宽度: $\leq 456\text{mm}$
厚度: $\leq 3.2\text{mm}$
材料: 低碳钢
冲力: 125T
功率: 15KW

Punching machine

Width: $\leq 456\text{mm}$
Thickness: $\leq 3.2\text{mm}$
Material: Mild steel
Punching force: 125T
Power: 15KW



成型机+液压切断

成型辊数量: 11组
传动: 齿轮传动
成型辊直径: $\phi 75\text{mm}$
速度: 8m/分钟
成型辊材料: Gcr15,
硬度: HRC58-62°
主要电机: 11kw, 变频器控制
液压切断
方式: 液压切断, 可根据设定长度
度切断
油泵: 7.5KW

Forming machine and Hydraulic cutting

Roller number: 11 sets
Drive type: Gear drive
Diameter of forming rollers: $\phi 75\text{mm}$
Speed: 10-20 m/min
Material of forming rollers: Gcr15
Hardness: HRC58-62°
Main motor: 11Kw, control by frequency converter
Hydraulic cutting
Cutting type: hydraulic cutting
Pump: 7.5Kw



收料台 Collecting



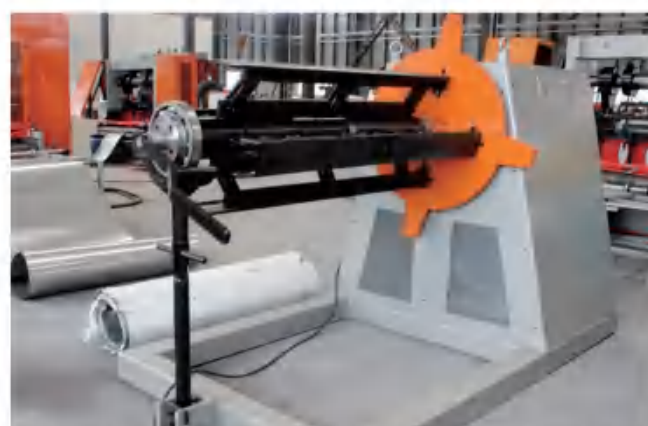
钢板网分条生产线

Expanded Mesh Slitting Production Line



本生产线首先利用开卷机将镀锌钢板或不锈钢薄板卷料主动放出，卷料通过冲网总机上的送料机构进入冲网环节，冲网机通过电机皮带传动将动力传递给曲轴，进而带动模具作上下高速冲剪运动，将薄钢板冲剪成型，进而由后级整平分条机拉伸成所要求的产品尺寸。最后自动收卷机开始收卷成型的产品。

The coil lath production line first uses the decoiler to actively release galvanized steel or stainless steel sheet, the coil material through the expanded machine feeder into the punching link. Expanded machine through the motor belt transmission power to the crankshaft, the drive the mold for up and down high-speed punching shear motion to the steel plate punching and forming, and then by the post-stage integral strip machine stretching into the required product size. Finally, the automatic recoiler begins to winch the finished product.



开卷机

最大承重: 5000KG
料卷内径: $\Phi 420-510\text{mm}$
料卷宽度: $\leq 1250\text{mm}$
张紧形式: 手动 (旋转)
电机功率: 2.2KW
外形尺寸(L*W*H):
2480*1250*1200mm
机器重量: 约1500KG

Decoiler

Loading weight: $\leq 5000\text{KG}$
Inner diameter: $\Phi 420-510\text{mm}$
Material roll width: $\leq 1250\text{mm}$
Tension type: Manual (Rotary)
Motor power: 2.2KW
Size(L*W*H): 2480*1250*1200mm
Machine weight: About 1500KG



冲网机

公称压力: 25T
冲剪板料厚度: $\leq 1.5\text{mm}$
冲剪板料宽度: $\leq 1250\text{mm}$
滑块行程次数: $\leq 300\text{次/分钟}$
主电机功率: 7.5KW
外形尺寸(L*W*H):
700*2610*1900mm
机器重量: 约3100KG
设备工作电压:
三相, AC380V/ 50-60Hz

Expanded machine

Punching force: 25T
Material thickness: $\leq 1.5\text{mm}$
Material width: $\leq 1250\text{mm}$
Strokes of slider: $\leq 300\text{ strokes/min}$
Main motor power: 7.5KW
Size (L*W*H): 700*2610*1900mm
Machine weight: About 3100KG
Voltage: 3 Phase, AC380V/ 50-60Hz



液压剪切装置

切割方式: 液压剪切
切割速度: 可调, 编码器计数, 定长切断
剪切刀材质: Cr12MoV或SKD-11,
HRC58-62

Hydraulic cutting device (with straightening machine)

Cutting method: Hydraulic cutting
Cut speed: Adjustable, Encoder count
Blade material: Cr12MoV or SKD-11,
HRC58-62



整平、分条、剪切一体机

进料宽度: $\leq 1250\text{mm}$
网片厚度: 1.0-3.0mm
辊轮数量: 17根 (进料辊*2+整平辊*15)
辊轮直径: $\Phi 60-70\text{mm}$, HRC58
分条刀数: 7把
电机功率: 7.5KW
外形尺寸(L*W*H): 5350*1450*1700mm
机器重量: 约3500KG

Leveling, slitting and cutting machine

Mesh width: $\leq 1250\text{mm}$
Material thickness: 1.0-3.0mm
Quantity of rolls: 17PCS,
2 feeding roller+15 leveling roller (Up*7,
Down*8)
Diameter of rolls: $\Phi 60-70\text{mm}$, HRC58
Slitting cutter: 7PCS
Motor power: 7.5KW
Size (L*W*H): 5350*1450*1700mm
Machine weight: About 3500KG



收卷机

最大承重: 100KG
卷筒内径: $\Phi 75\text{mm}$
收卷宽度: $\leq 1250\text{mm}$
收卷速度: 3-5m/min
电机功率: 0.55KW
外形尺寸(L*W*H): 700*2350*1020mm
机器重量: 约220KG

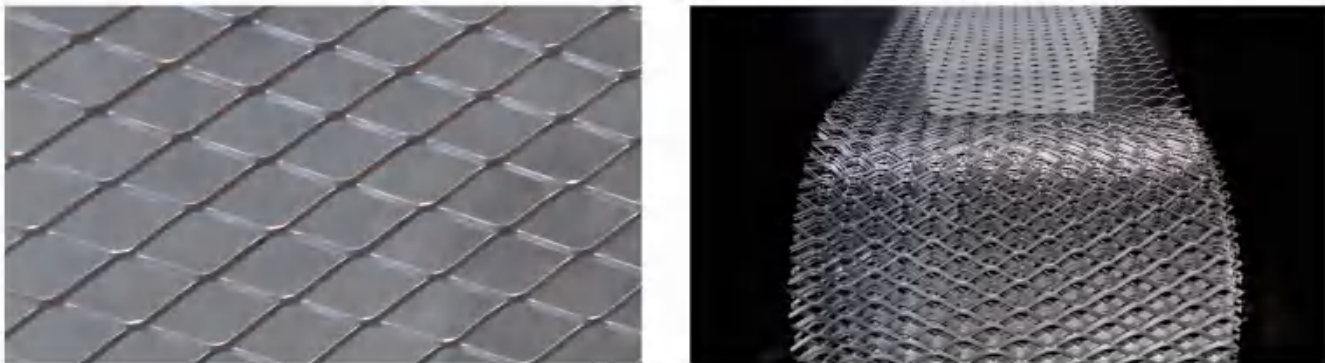
Recoiler

Loading weight: $\leq 100\text{KG}$
Inner diameter of roller: $\Phi 75\text{mm}$
Width of product: $\leq 1250\text{mm}$
Recoil speed: 3-5m/min
Motor power: 0.55KW
Size (L*W*H): 700*2350*1020mm
Machine weight: About 220KG



钢板网条网

Coil Mesh

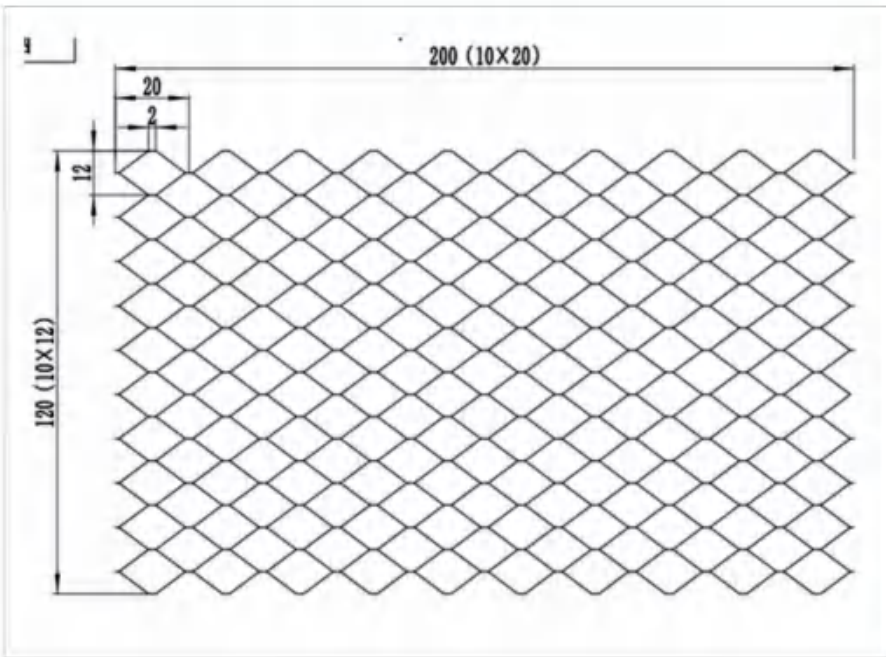


The expanded metal mesh can be used for lots of places,such as filter, facade, decoration mesh or other school supplies.the expanded metal mesh after slitting is used for floor reinforcement and brick.

钢板网的应用广泛，可应用在过滤器，幕墙网，装饰网以及学习用品上。本款钢板网主要应用在地板补砌和砖带。

Parameter of expanded metal mesh/ 条网的技术参数

Width 宽度	Slitting strips 分条数量	Thickness 厚度
150mm	8 strips	≤2mm
200mm	6 strips	



备注：所有尺寸均可根据客户要求定制。
Notice: All dimensions can be customized according to your requirements.

Selection Guidance for Building Mesh Machine

墙体网机生产线询盘需求表

Important customer Details 重要客户信息			
Name 名字 *		Country 国家 *	
E-mail 邮箱 *		Power supply 电力要求 *	
Project 项目性质			
☐ First purchase of expanded metal mesh line 新建项目		☐ Expanding plan on expanded metal mesh line 扩展项目	
Finished product requirement 要求			
Finished product 生产产品	☐ Rib lath 模板网 ☐ Hi-rib lath 快易收口网 ☐ Brickwork mesh 砖带网		
	☐ Angle bead护角 ☐ Stucco lath批汤网 ☐ Plaster stop bead 停止抹灰网		
	☐ Movement bead伸缩缝 ☐ Control joint bead伸缩缝 ☐ Architrave bead门楣网		
Mesh size 产品规格	Mesh opening size 网孔尺寸: _____mm*		Strand width 梗宽: _____mm
Material 材质	☐ Low carbon Galvanized Steel 镀锌板 ☐ Aluminum 铝 ☐ Stainless steel 不锈钢		
	Other Steel 其他材质: _____ Max. thickness 最大厚度: _____mm		
Machine requirements 机器要求			
Speed 速度	☐ High speed 高速 ☐ Low speed 低速		
Feeding type 送料方式	☐ Mechanical type机械送料 ☐ Servo feeding device伺服送料		
Controlling system 控制系统	Electrical control电控方式: ☐ Normal type 普通控制柜 ☐ PLC		
	Other control其他控制: ☐ Length calculate 计长 ☐ pieces calculate 计数		
Mould material 模具材质	☐ Die steel 模具钢 ☐ High-speed steel 高速钢 ☐ Alloy steel 合金钢 ☐ TC53		
Accessory machines 辅助设备			
☐ Decoiler 开料架 ☐ pneumatic cutting 气动切断 ☐ Hydraulic cutting 液压切断 ☐ Collection table 收料台			
☐ Straightening and slitting machine (rotary expanding machine only)整平分条一体机(辊切拉伸机专用) ☐ Recoiler 收卷机			
(Please note that accommodation expense for our technicians who sent to aboard to test the machine will be paid by buyer.) 备注：如需安装调试，往返食宿费用由客户支付。			

我们的展会 Our exhibition

2024迪拜展会
2024 Dubai Big5 exhibition



2023迪拜展会
2023 Dubai Big5 exhibition



2019迪拜展会
2019 Dubai Big5 exhibition



2018迪拜展会
2018 Dubai Big5 exhibition



2018 德国展会
2018 German exhibition



2021亚洲绿色建筑建材展
2021ES build in asia



广交会
Canton fair



委内瑞拉展会
Venezuela exhibition



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